

**Description**

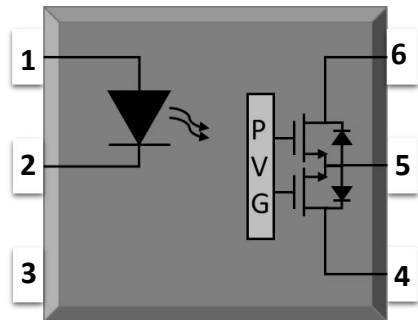
The TWSR214-6L series combine an AlGaAs infrared emitting diode as the emitter which is optically coupled to a photovoltaic chip to drive two MOSFET in a plastic DIP6 package with different lead forming options.

**Features**

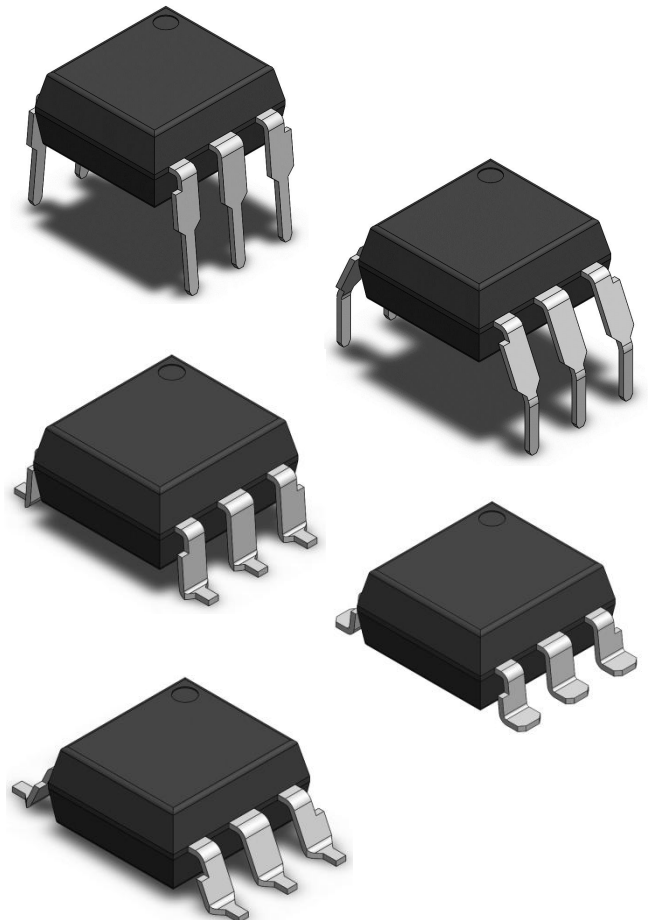
- Normally open signal pole signal throw relay
- Low operating current
- 600V output withstand voltage
- Low on resistance
- High isolation 5000 VRMS
- Operating temperature range - 40 °C to 85 °C
- RoHS & REACH Compliance
- MSL class 1

**Applications**

- Computer peripheral interface
- Telephone equipment
- Data communication equipment
- Computers

**SCHEMATIC****PIN DEFINITION**

<b>1.LED Anode</b>	<b>4.MOSFET Drain</b>
<b>2.LED Cathode</b>	<b>5.MOSFET Source</b>
<b>3.NC</b>	<b>6.MOSFET Drain</b>

**PACKAGE OUTLINE**

**ABSOLUTE MAXIMUM RATINGS**

PARAMETER	SYMBOL	VALUE	UNIT	NOTE
INPUT				
Forward Current	$I_F$	60	mA	
Peak Forward Current	$I_{FP}$	1	A	1
Reverse Voltage	$V_R$	6	V	
Input Power Dissipation	$P_I$	100	mW	
OUTPUT				
Load Voltage	$V_L$	600	V	
Continuous Load Current	$I_L$	A	0.05	A
		B	0.06	A
		C	0.08	A
Peak Load Current	$I_{PEAK}$	0.15	A	
Output Power Dissipation	$P_O$	500	mW	
COMMON				
Total Power Dissipation	$P_{tot}$	550	mW	
Isolation Voltage	$V_{iso}$	5000	V <sub>rms</sub>	2
Operating Temperature	$T_{opr}$	-40~85	°C	
Storage Temperature	$T_{stg}$	-40~110	°C	
Soldering Temperature	$T_{sol}$	260	°C	

Note 1. AC For 1 Minute, R.H. = 40 ~ 60%

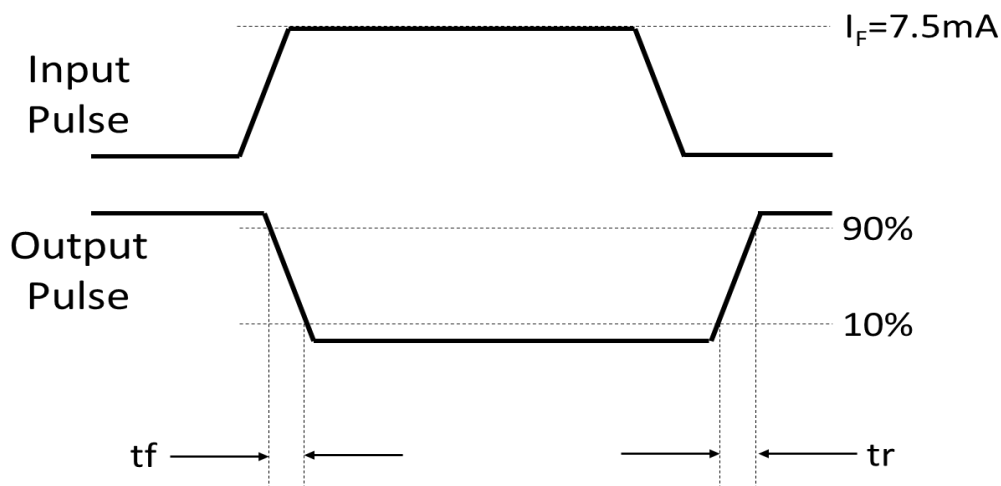
Note 2. For 10 seconds

**ELECTRICAL OPTICAL CHARACTERISTICS at Ta=25°C**

PARAMETER	SYMBOL	MIN	TYP.	MAX.	UNIT	TEST CONDITION	NOTE
INPUT							
Forward Voltage	$V_F$	-	1.3	1.5	V	$I_F=10\text{mA}$	
Reverse Current	$I_R$	-	-	1	$\mu\text{A}$	$V_R=5\text{V}$	
OUTPUT							
Off State Leakage Current	$I_{LEAK}$	-	-	1	$\mu\text{A}$	$V_L=\text{Rated } V_L, I_F=0$	
On Resistance	$R_{d(ON)A}$	-	42	70	$\Omega$	$I_F=5\text{mA}, I_L=\text{Rated } I_L$ $t=1\text{s}$	
	$R_{d(ON)B}$		28	50	$\Omega$		
	$R_{d(ON)C}$		14	30	$\Omega$		
Output Capacitance	$C_{OUT}$	-	30	-	pF	$V_L=0, f=1\text{MHz}$	
TRANSFER CHARACTERISTICS							
Isolation Resistance	$R_{ISO}$	$10^{10}$	-	-	$\Omega$	DC500V, 40 ~ 60% R.H.	
Floating Capacitance	$C_{IO}$	-	1.5	-	pF	$V_L=0, f=1\text{MHz}$	
LED turn on Current	$I_F(\text{on})$	-	1.1	3	mA	$I_L=\text{Rated } I_L$	
LED turn off Current	$I_F(\text{off})$	0.4	1.1	-	mA		
Turn On Time	$T_{on}$	-	0.2	3	ms	$I_F=10\text{mA}, I_L=\text{Rated } I_L$ $R_L=200\Omega$	
Turn Off Time	$T_{off}$	-	0.2	0.5	ms		

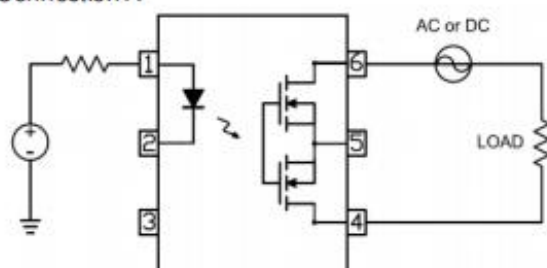
**TEST CIRCUITS**

**Waveforms of tr, tf**

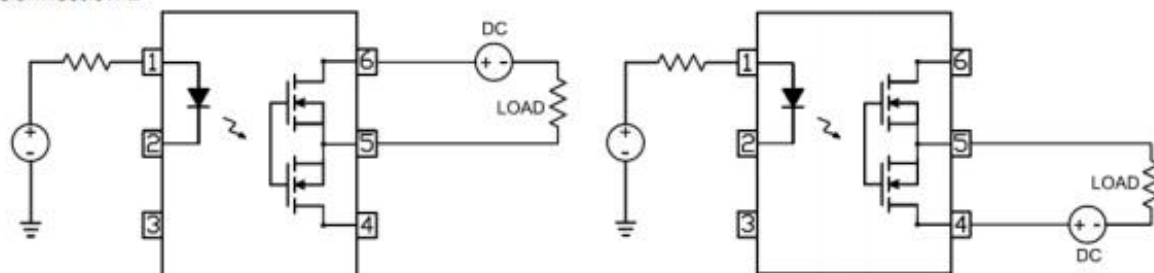


**On Resistance test**

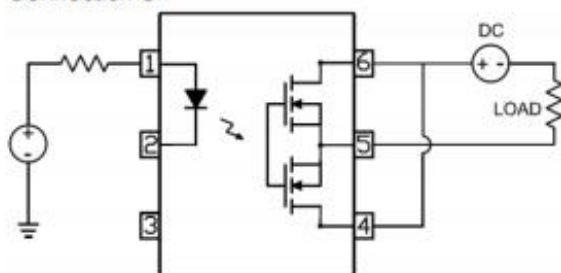
Connection A



Connection B

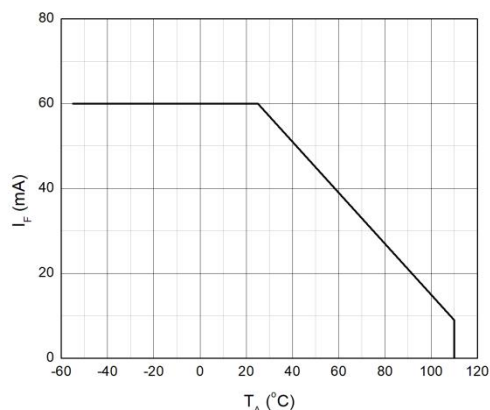


Connection C

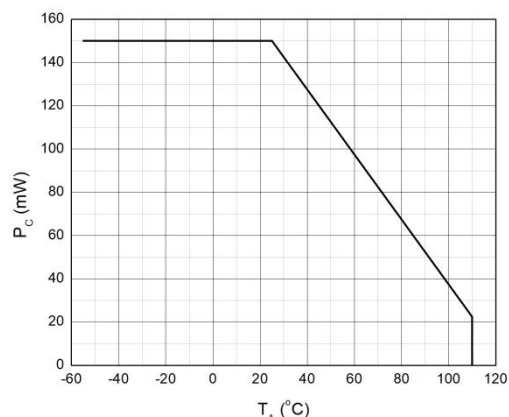


# CHARACTERISTIC CURVES

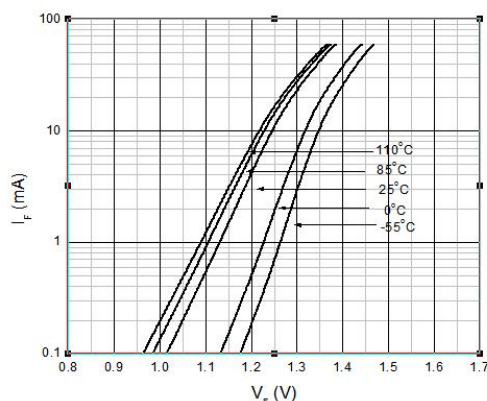
**Fig.1 Forward Current vs. Ambient Temperature**



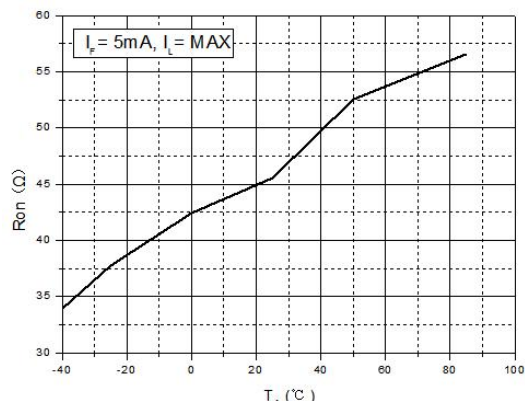
**Fig.2 Collector Power Dissipation vs. Ambient Temperature**



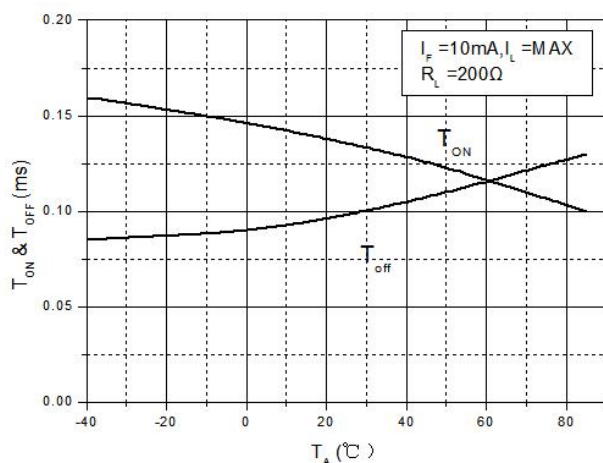
**Fig.3 Forward Current vs. Forward Voltage**



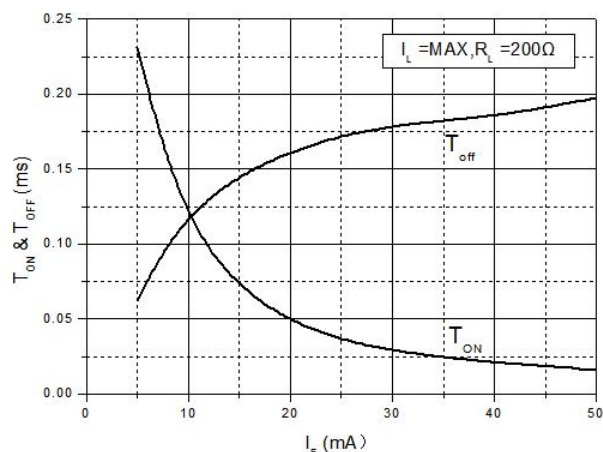
**Fig.4 On Resistance vs. Ambient Temperature**

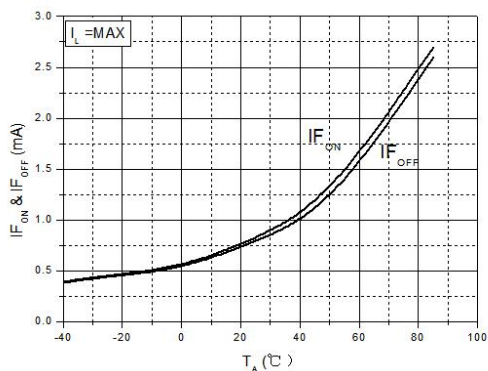
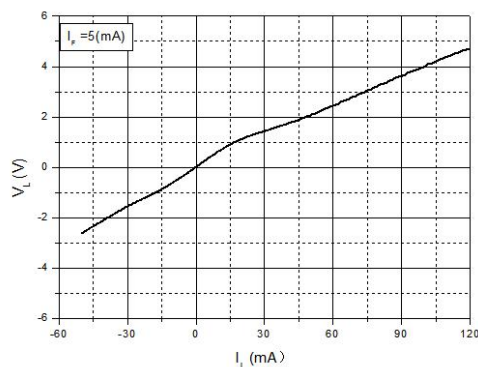
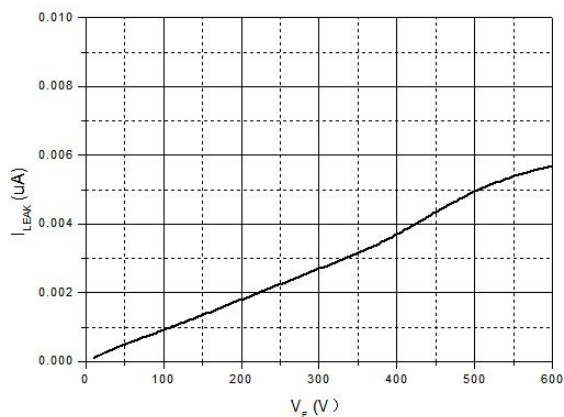
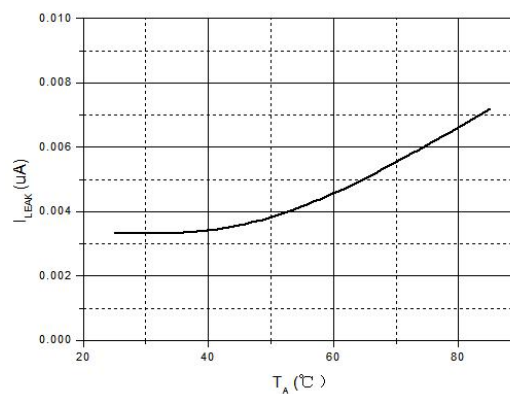


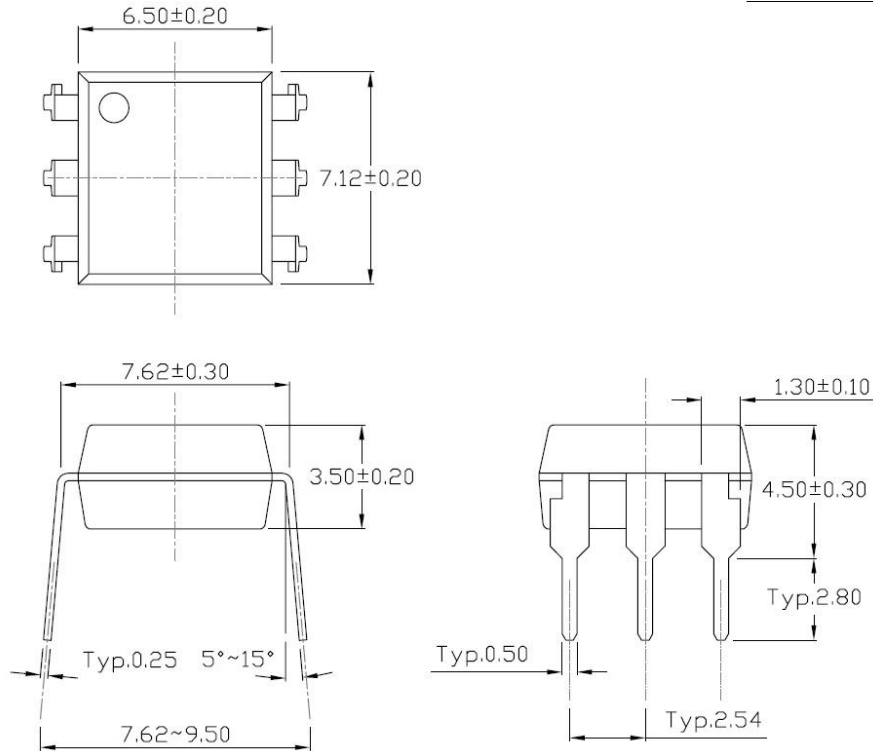
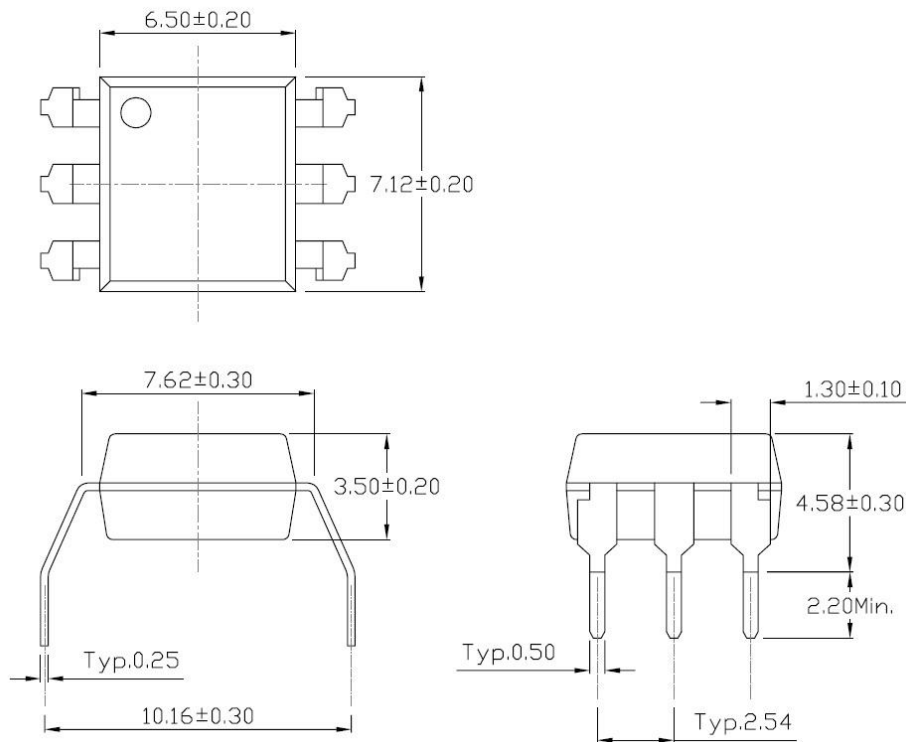
**Fig.5 Switching Time vs. Ambient Temperature**

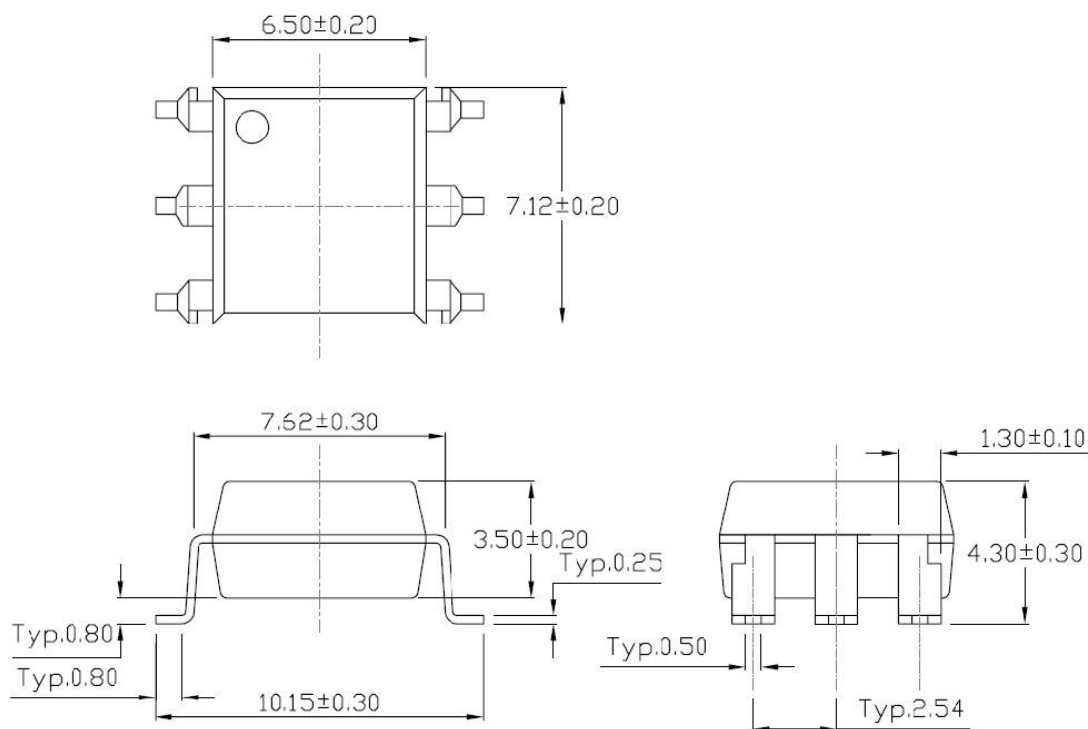
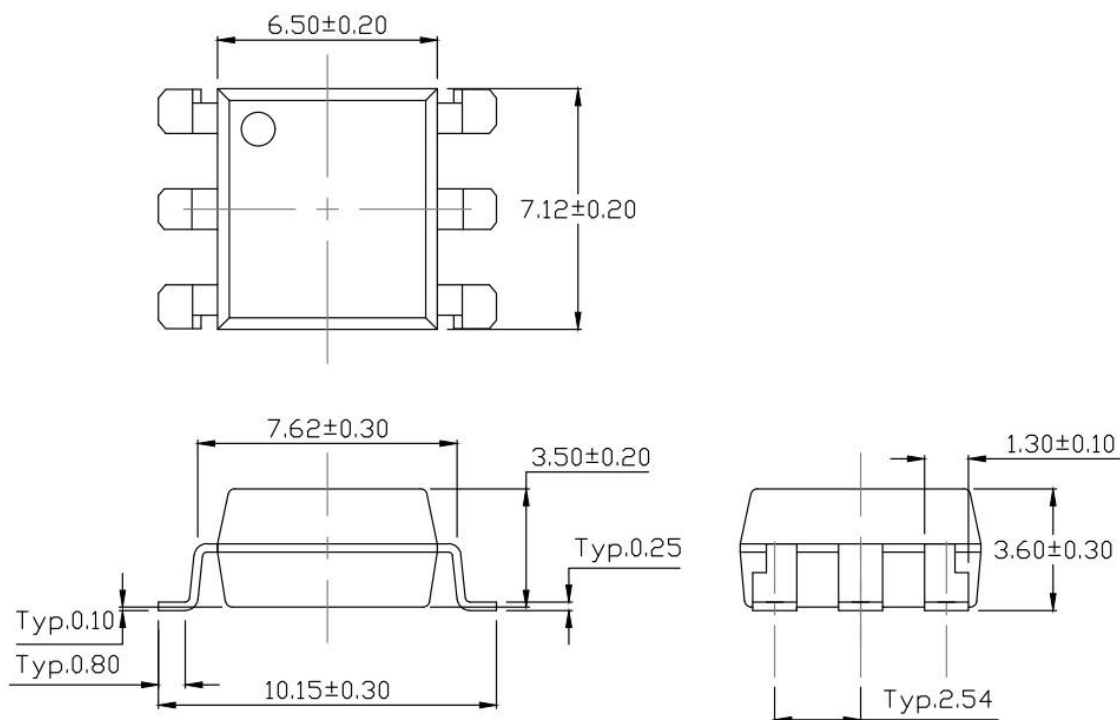


**Fig.6 Switching Time vs. LED Forward Current**

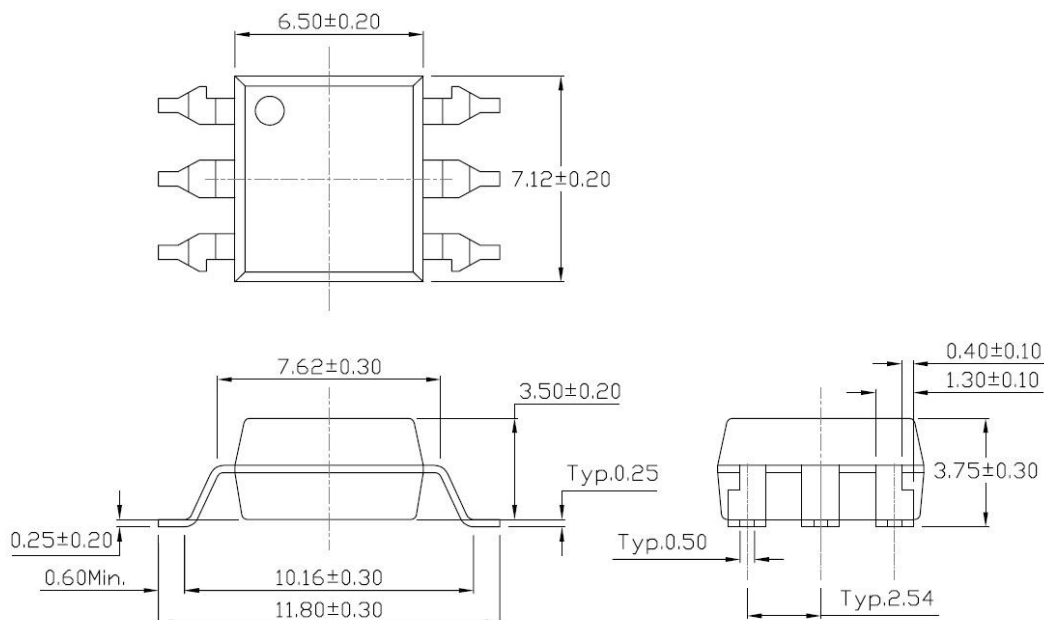
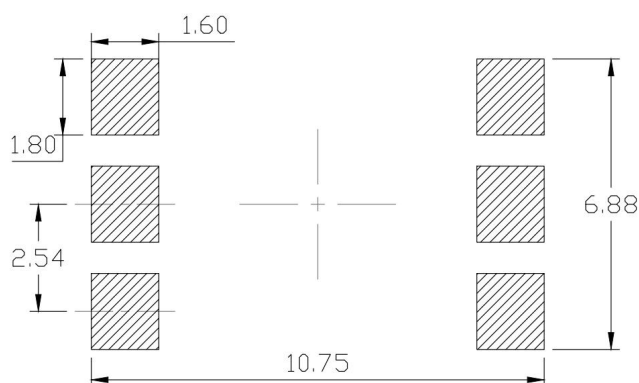
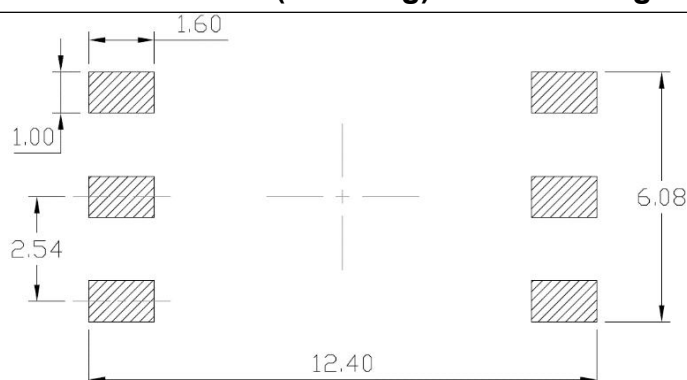


**CHARACTERISTIC CURVES****Fig.7 LED turn on&off Current  
vs. Ambient Temperature****Fig.8 Load Current  
vs. Load voltage****Fig.9 Off State Leakage Current  
vs. Load voltage****Fig.10 Off State Leakage Current  
vs. Ambient Temperature**

**PACKAGE DIMENSIONS (Dimensions in mm unless otherwise stated)****Standard DIP – Through Hole (DIP Type)****Gullwing (400mil) Lead Forming – Through Hole (M Type)**

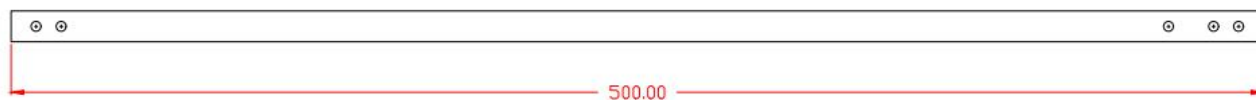
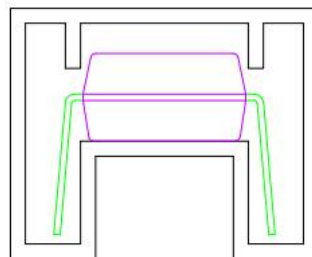
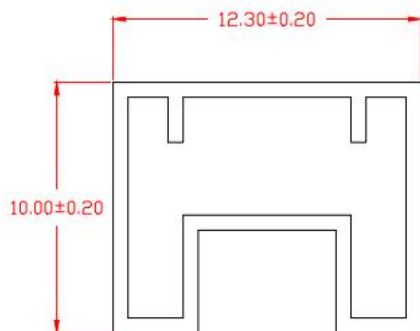
**PACKAGE DIMENSIONS (Dimensions in mm unless otherwise stated)****Surface Mount Lead Forming (S Type)****Surface Mount (Low Profile) Lead Forming (SL Type)**



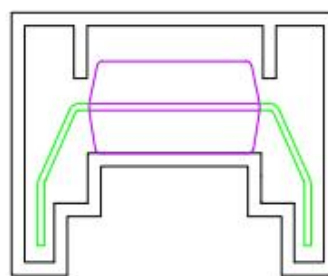
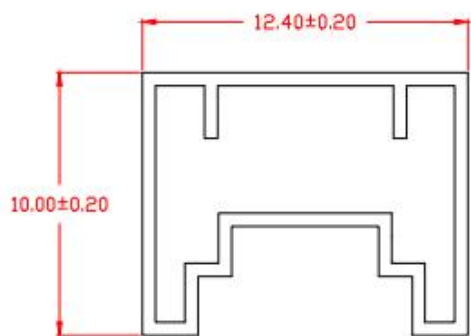
**PACKAGE DIMENSIONS (Dimensions in mm unless otherwise stated)****Surface Mount (Low Profile) Lead Forming (SLM Type)****Recommended Solder Mask (Dimensions in mm unless otherwise stated)****Surface Mount Lead Forming & Surface Mount (Low Profile) Lead Forming****Surface Mount (Gullwing) Lead Forming**

**TUBE SPECIFICATIONS (Dimensions in mm unless otherwise stated)**

**Standard DIP**

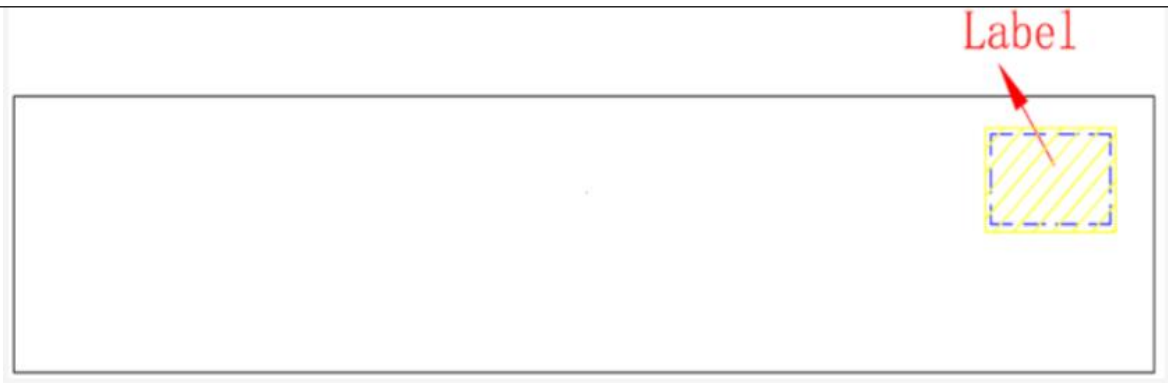


**Option M**



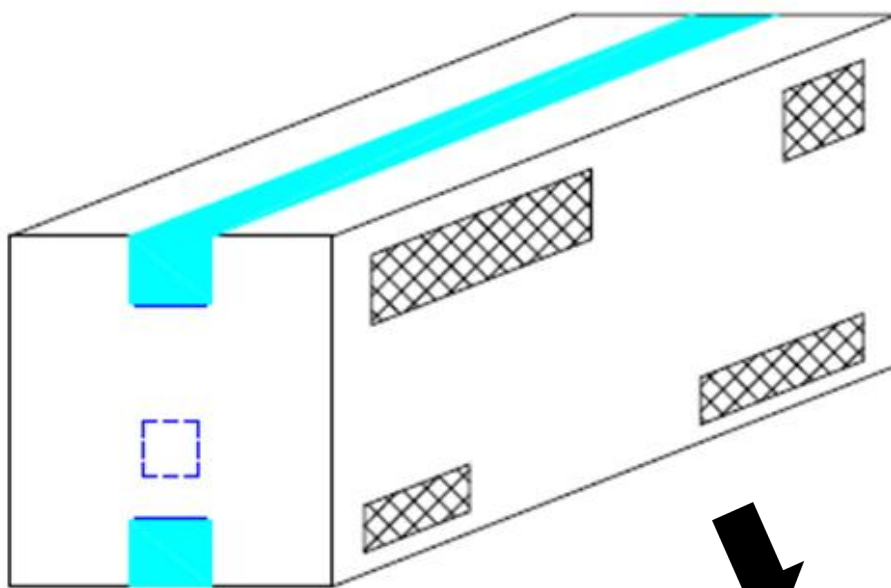
**BOX SPECIFICATIONS (Tube Type)**

**Inner Box**



L x W x H = 52.5cm x 10.7cm x 4.7cm

**Outer Box**

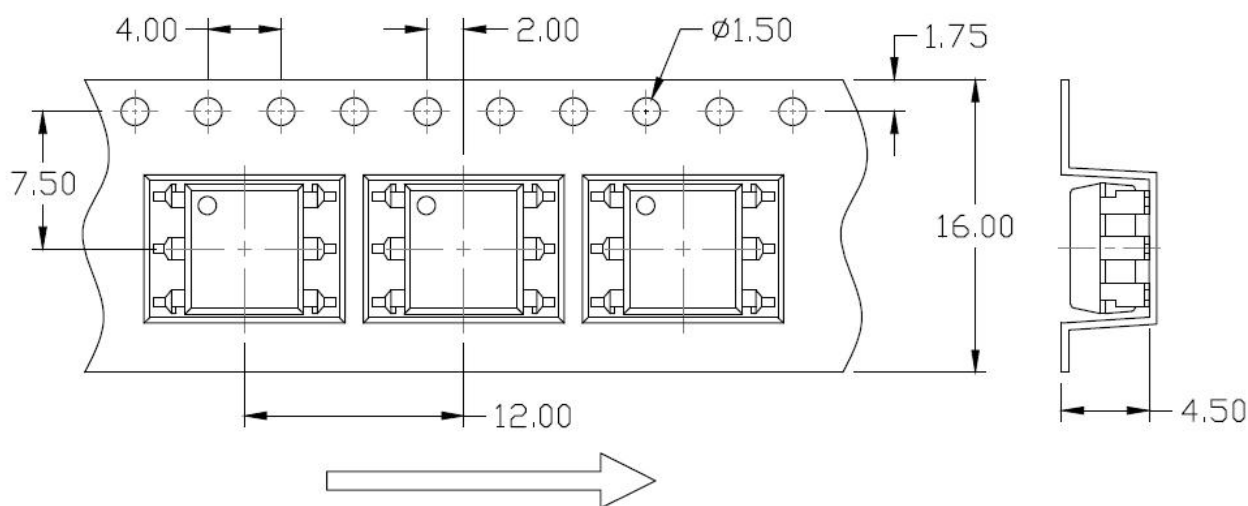


L x W x H = 53.5cm x 23.5cm x 25.5cm

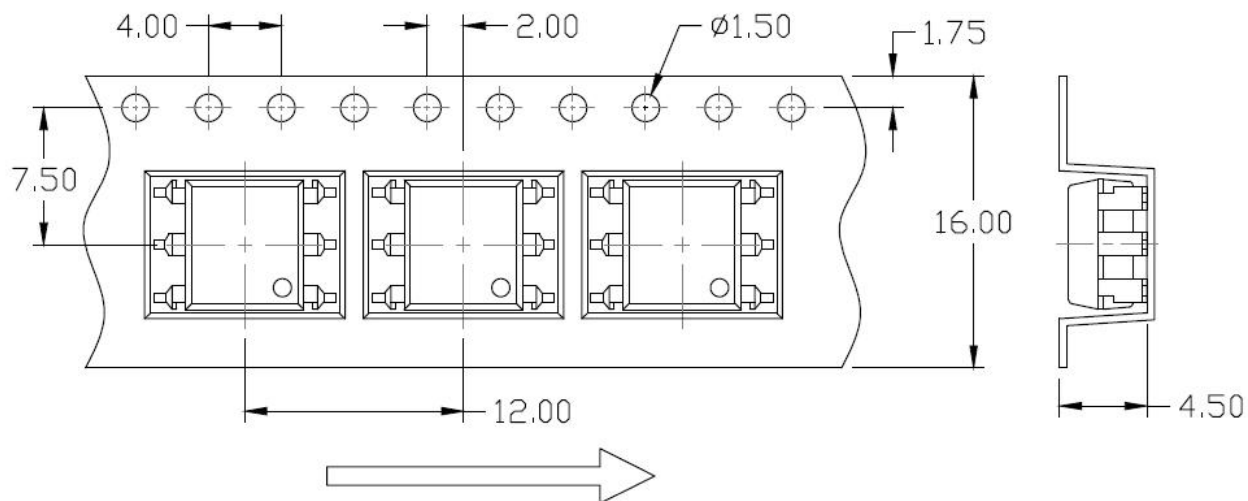


**CARRIER TAPE SPECIFICATIONS (Dimensions in mm unless otherwise stated)**

**Option S(T1)**

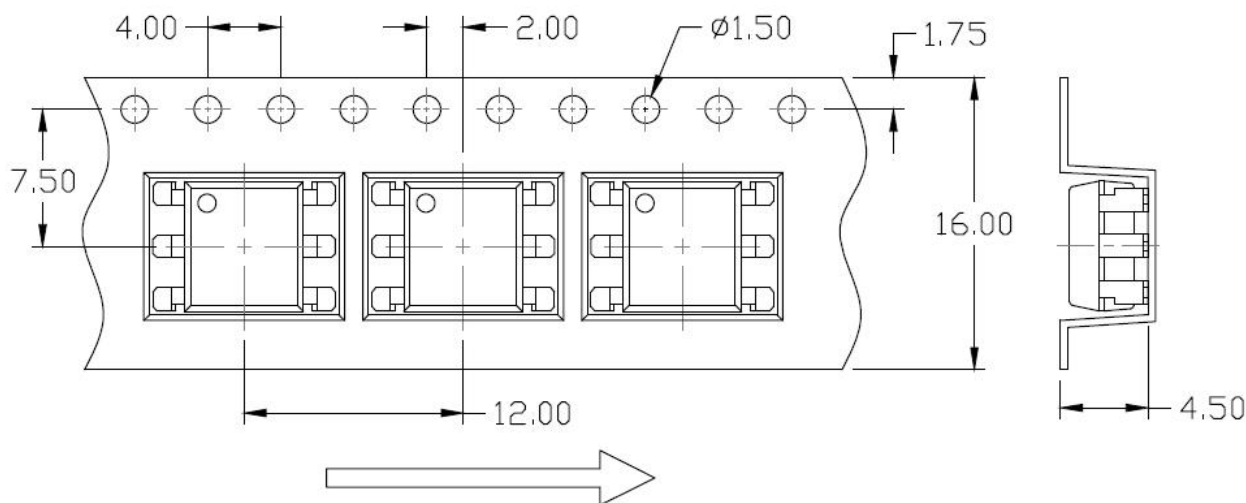


**Option S(T2)**

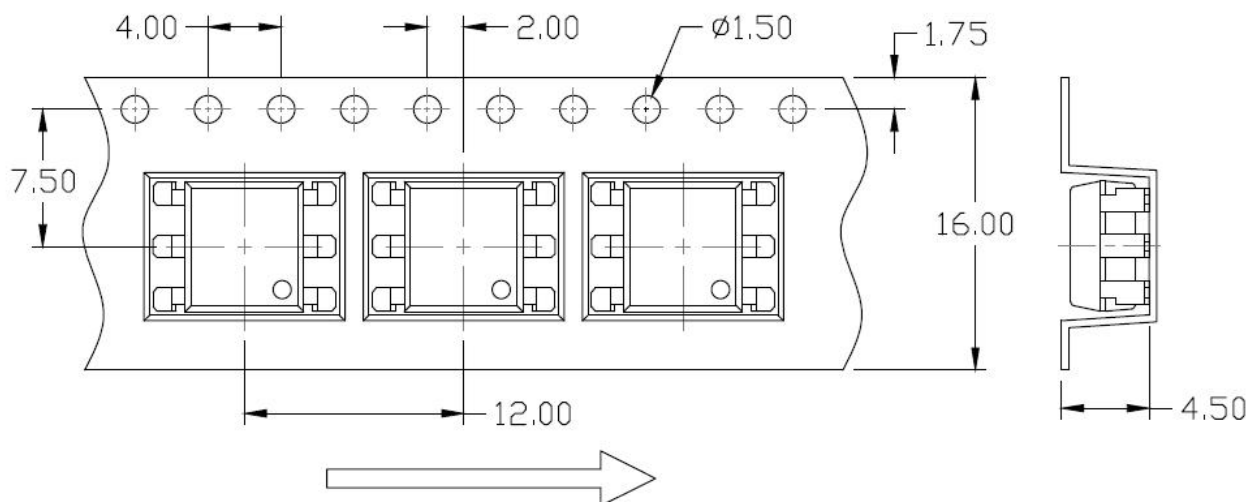


**CARRIER TAPE SPECIFICATIONS (Dimensions in mm unless otherwise stated)**

**Option SL(T1)**

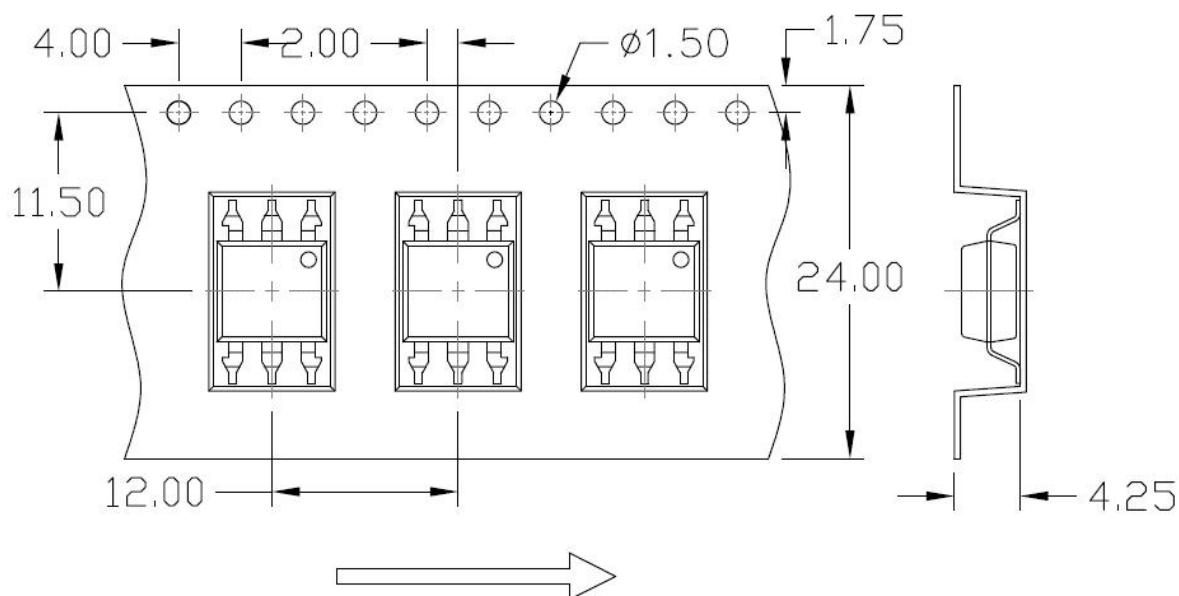


**Option SL(T2)**

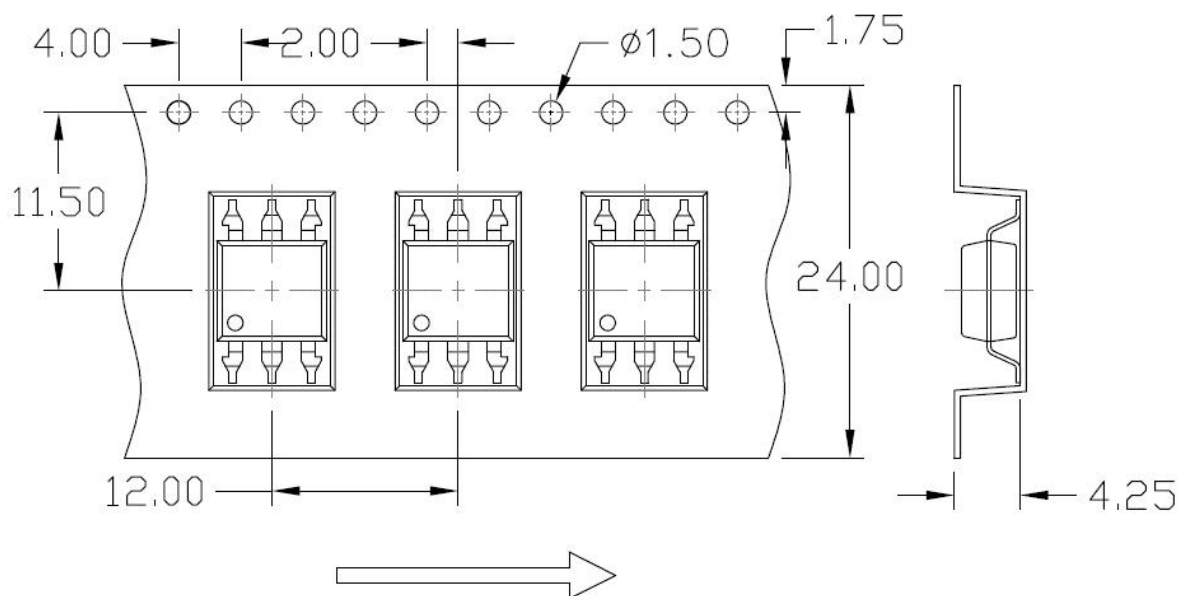


**Carrier Tape Specifications (Dimensions in mm unless otherwise stated)**

**Option SLM(T1)**

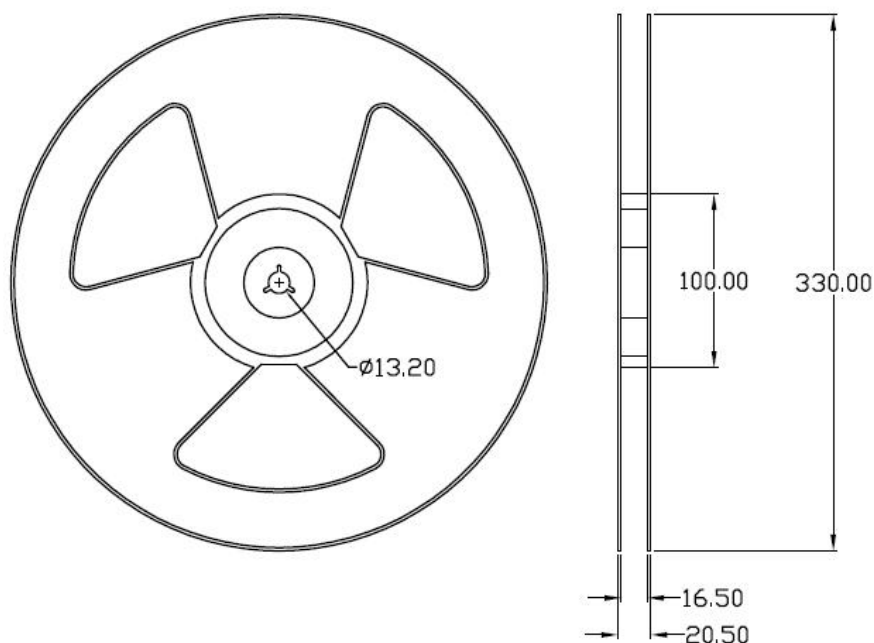


**Option SLM(T2)**

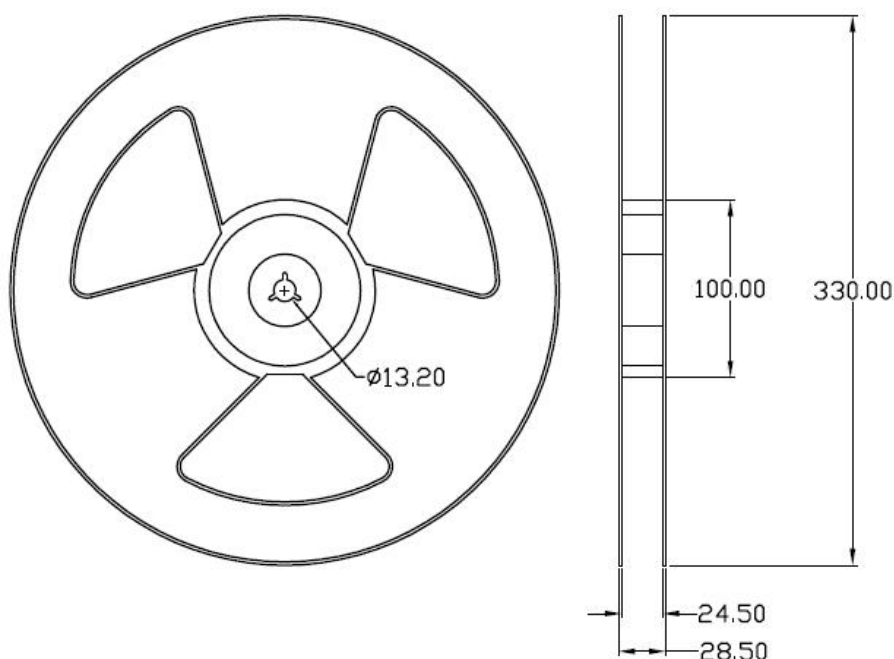


**REEL SPECIFICATIONS (Dimensions in mm unless otherwise stated)**

**Option S & Option SL**

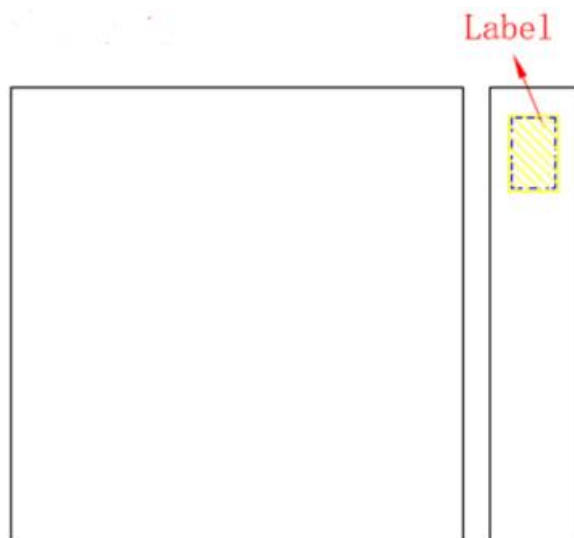


**Option SLM**



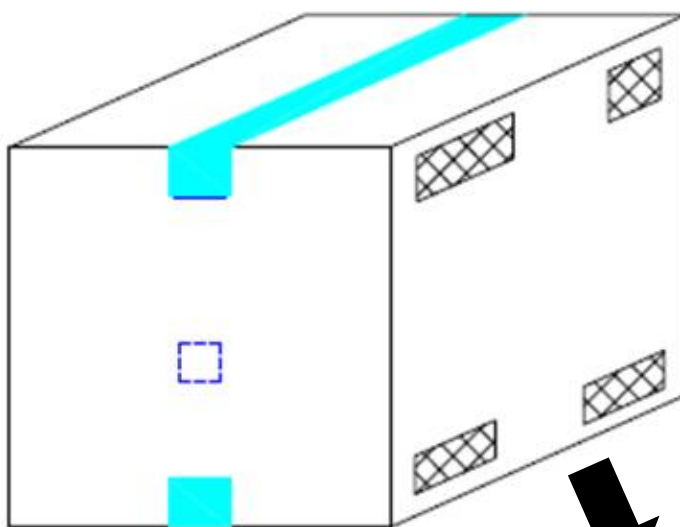
**BOX SPECIFICATIONS (Reel Type)**

**Inner Box**

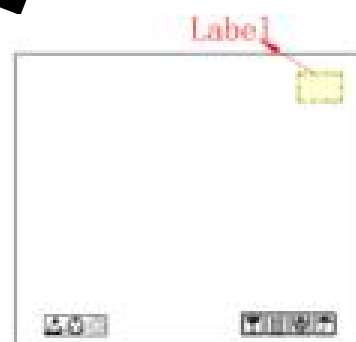


- L x W x H = 36cm x 36cm x 6.9cm

**Outer Box**



- Option1: L x W x H = 45cm x 38cm x 38cm
- Option2: L x W x H = 39cm x 38cm x 38cm





**ORDERING AND MARKING INFORMATION****MARKING INFORMATION**

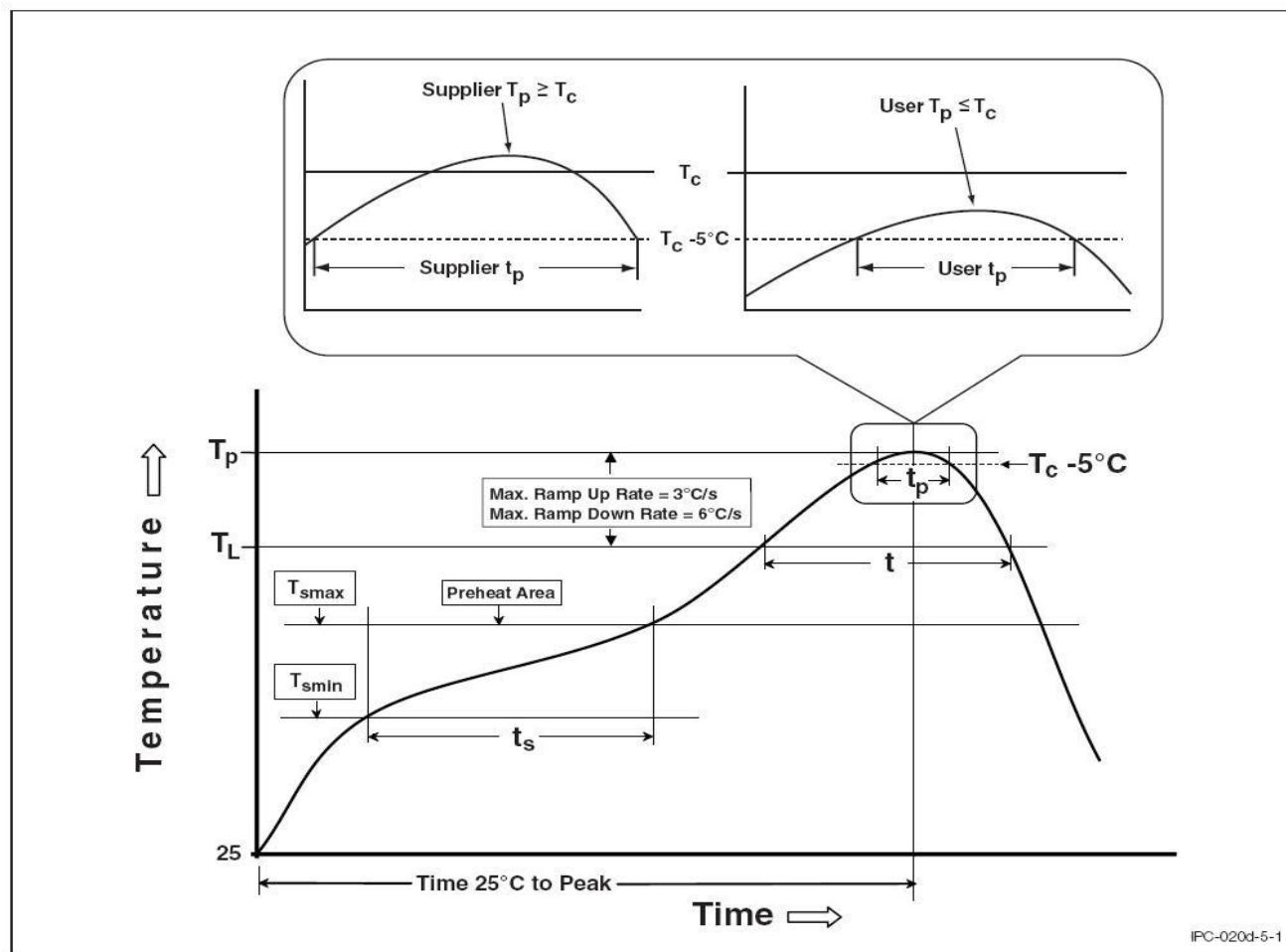
**TWS** : Company Abbr.  
**R216** : Part Number & Rank  
**Y** : Fiscal Year  
**WW** : Work Week

**ORDERING INFORMATION****TWSR216-6L(Y)(Z)-G**

TWS – Company Abbr.  
 R216 – Part Number  
 -6L – DIP6  
 Y–Lead Form Option(M/S/SL/SLM/None)  
 Z – Tape and Reel Option (T1/T2)  
 G – Green

**LABEL INFORMATION****PACKING QUANTITY**

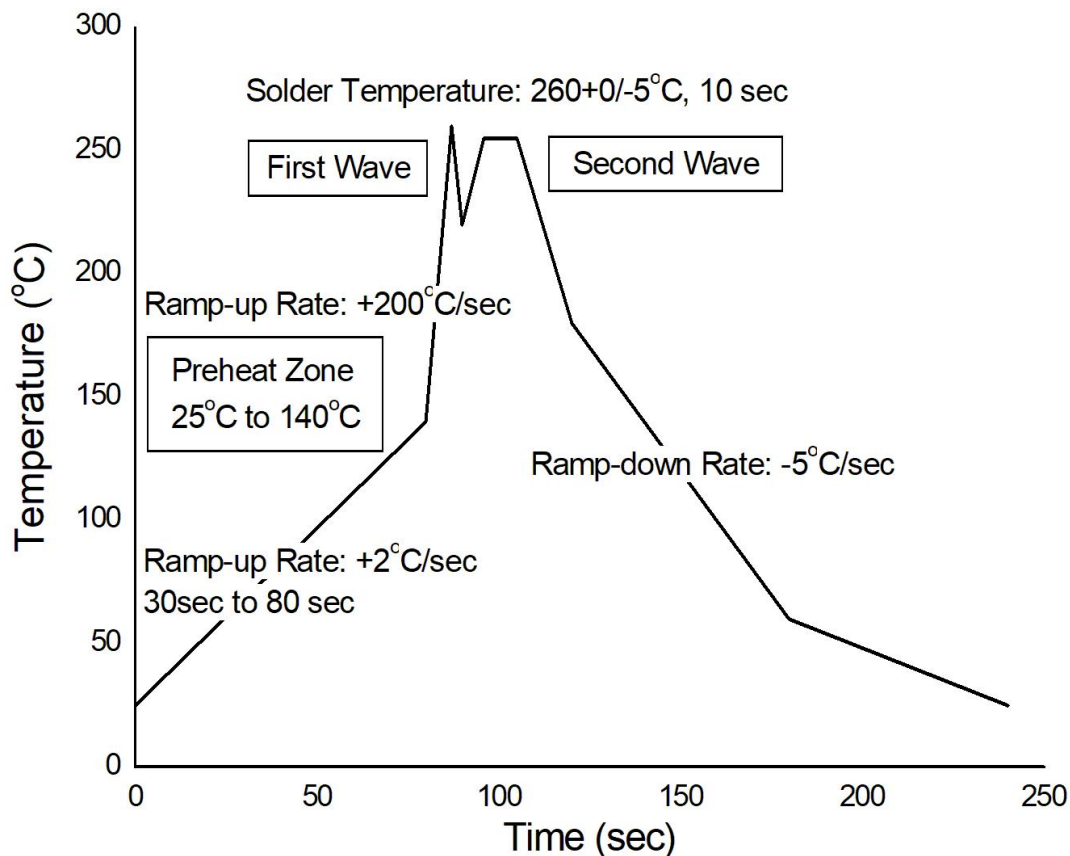
Option	Quantity	Quantity – Inner box	Quantity – Outer box
None	65 Units/Tube	32 Tubes/Inner box	10 Inner box/Outer box = 20.8k Units
M	65 Units/Tube	32 Tubes/Inner box	10 Inner box/Outer box = 20.8k Units
S(T1)	1000 Units/Reel	3 Reels/Inner box	5 Inner box/Outer box = 15k Units
S(T2)	1000 Units/Reel	3 Reels/Inner box	5 Inner box/Outer box = 15k Units
SL(T1)	1000 Units/Reel	3 Reels/Inner box	5 Inner box/Outer box = 15k Units
SL(T2)	1000 Units/Reel	3 Reels/Inner box	5 Inner box/Outer box = 15k Units
SLM(T1)	1000 Units/Reel	3 Reels/Inner box	5 Inner box/Outer box = 15k Units
SLM(T2)	1000 Units/Reel	3 Reels/Inner box	5 Inner box/Outer box = 15k Units

**REFLOW INFORMATION****REFLOW PROFILE**

Profile Feature	Sn-Pb Assembly Profile	Pb-Free Assembly Profile
Temperature Min. (T <sub>smin</sub> )	100	150°C
Temperature Max. (T <sub>smax</sub> )	150	200°C
Time (t <sub>s</sub> ) from (T <sub>smin</sub> to T <sub>smax</sub> )	60-120 seconds	60-120 seconds
Ramp-up Rate (t <sub>L</sub> to t <sub>P</sub> )	3°C/second max.	3°C/second max.
Liquidous Temperature (T <sub>L</sub> )	183°C	217°C
Time (t <sub>L</sub> ) Maintained Above (T <sub>L</sub> )	60 – 150 seconds	60 – 150 seconds
Peak Body Package Temperature	235°C +0°C / -5°C	260°C +0°C / -5°C
Time (t <sub>P</sub> ) within 5°C of 260°C	20 seconds	30 seconds
Ramp-down Rate (T <sub>P</sub> to T <sub>L</sub> )	6°C/second max	6°C/second max
Time 25°C to Peak Temperature	6 minutes max.	8 minutes max.

**TEMPERATURE PROFILE OF SOLDERING**

**WAVE SOLDERING (JESD22-A111 COMPLIANT)**



**HAND SOLDERING BY SOLDERING IRON**

Soldering Temperature	380±0/-5°C
Soldering Time	3 sec max.

- One time soldering is recommended for all soldering method.
- Do not solder more than three times for IR reflow soldering.

**DISCLAIMER**

- TWS is continually improving the quality, reliability, function and design. TWS reserves the right to make changes without further notices.
- The characteristic curves shown in this datasheet are representing typical performance which are not guaranteed.
- TWS makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, TWS disclaims (a) any and all liability arising out of the application or use of any product, (b) any and all liability, including without limitation special, consequential or incidental damages, and (c) any and all implied warranties, including warranties of fitness for particular
- The products shown in this publication are designed for the general use in electronic applications such as office automation, equipment, communications devices, audio/visual equipment, electrical application and instrumentation purpose, non-infringement and merchantability.
- This product is not intended to be used for military, aircraft, automotive, medical, life sustaining or lifesaving applications or any other application which can result in human injury or death.
- Please contact TWS sales agent for special application request.
- Immerge unit's body in solder paste is not recommended.
- Parameters provided in datasheets may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated in each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify TWS's terms and conditions of purchase, including but not limited to the warranty expressed therein.
- Discoloration might be occurred on the package surface after soldering, reflow or long-time use. It neither impacts the performance nor reliability.